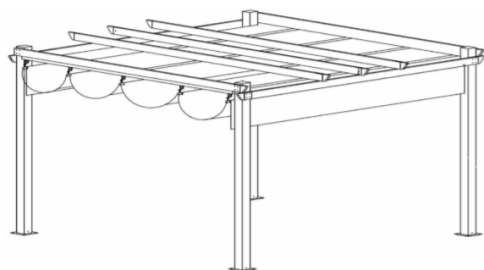


The logo for 'alfresia' is displayed in a white, lowercase, sans-serif font. It is positioned within a dark grey, triangular shape that points towards the top left of the page.

## 3 x 4 m Aluminium Pergola with Grey Canopy

PLEASE READ AND KEEP THESE INSTRUCTIONS FOR FUTURE USE

**SAP Code:** JT06520206



Two person assembly

For further assistance, other products and more, join us at:

Website: [www.alfresia.co.uk](http://www.alfresia.co.uk)

Instagram: [@alfresiauk](https://www.instagram.com/alfresiauk)

Facebook: [www.facebook.com/alfresia](https://www.facebook.com/alfresia)

Thank you for choosing our Alfresia Aluminium 3 x 4m Pergola with Grey Canopy. Please read this user manual carefully and keep it for future reference. If you need any assistance, please contact our customer service team on the details provided on the back page of this manual.

## SAFETY INSTRUCTIONS



**WARNING:**














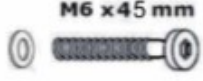

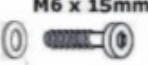








- Keep all flame and heat sources at least 5 meters away from the fabric. The canopy is not fire proof.
- Fires, cooking, smoking, naked flame and storage of cooking apparatus including barbeques is not permitted inside the Pergola.
- The Pergola Canopy is designed to provide shade only. Do not use in strong wind and rain. Wind and rain can damage the Pergola and could result in injury to you and others
- Familiarise yourself with the instructions and check all components for damage before erection and dismantling
- Erecting the Pergola will require working from height. Use appropriate equipment, safe working practices and do not work from height if you feel unwell.
- At least two people are required to erect and dismantle the Pergola. Erection alone could cause injury to persons or damage to the Pergola or property
- Be careful to avoid pinching your hands or fingers in any of the parts during construction.
- Do not use excessive force while erecting or dismantling the Pergola as this could cause damage
- Always secure the Pergola with the pegs after assembly for stability
- Always use the product for its intended purpose. Misuse of the product could cause injury

## Assembly Notes

- Assemble on a soft, clean surface to avoid damaging or marking the pieces
- Do not use if any parts are missing, damaged or worn
- Do not use if any of the fixings or fittings are not secure
- Always place the product on a flat, level surface before use

## Components Supplied

Please check the list of supplied items which correspond to the numbered diagrams below:

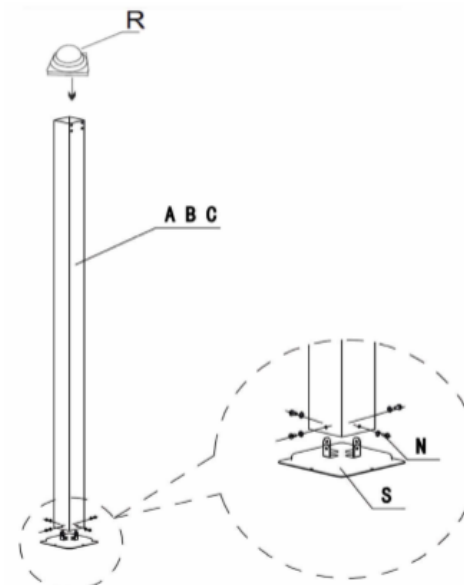
			
A (x1)	B (x2)	C (x1)	D (x2)
			
E (x2)	F (x2)	G (x2)	H (x1)
			
I (x5)	J (x5)	M6 x 75 mm K (x14)	M6 x 45 mm L (x32)
			
M(x8)	M6 x 15mm N (x16)	O (x14)	P (x1)
			
Q (x8)	R (x4)	S (x4)	T (x2)
			
	V (x1)	W (x1)	

Please ensure that you have received all of the above items and check for any damages before use. If you find any damages, please contact our customer services department.

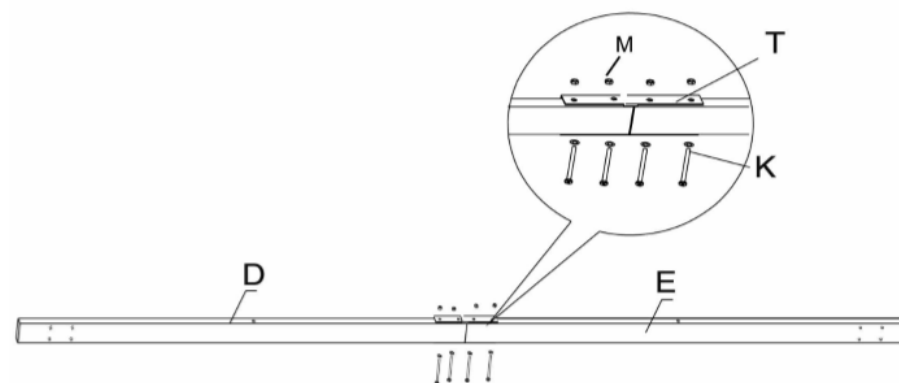
## Assembly Instructions

**IMPORTANT:** Do not use excessive force at any part of set up. Care must be taken not to overtighten the screws as this will damage the Pergola.

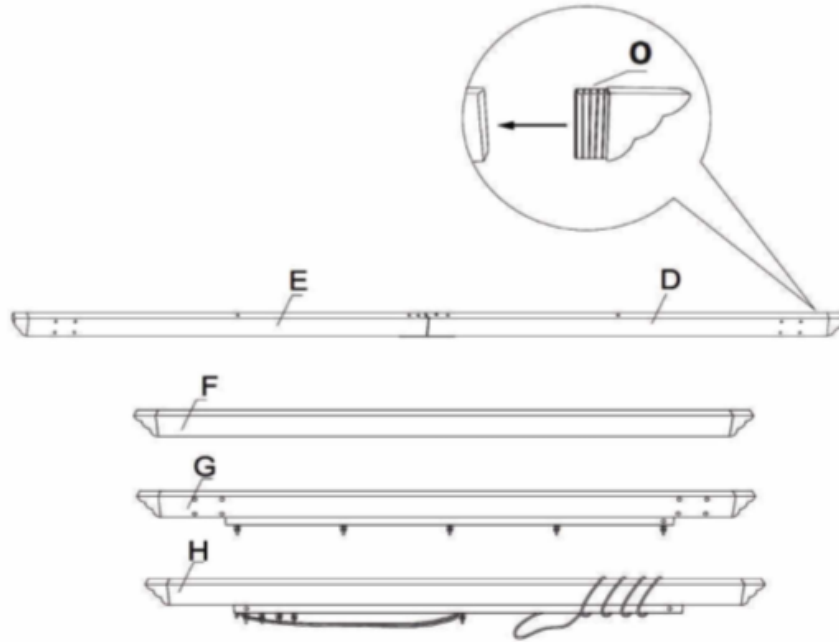
- Build the four corner posts (1 x A, 2 x B & 1 x C) by securing each post onto the foot (S) using the small screws (4 x N with supplied washer per foot). Add the cap (R) to the top:



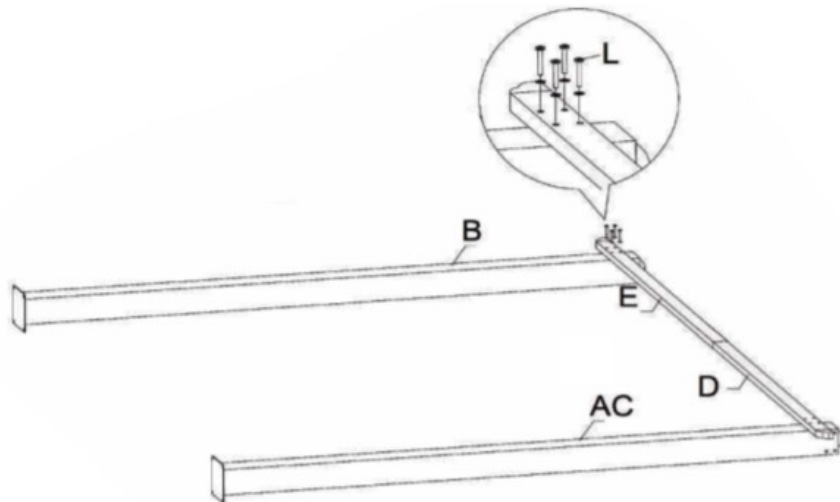
- To build the side pieces, join parts D & E with the "C" shaped plate (T) and secure using the long screws (4 x K with supplied washer) and bolts (4 x M). Repeat the step a second time to build the other side piece.



3. Insert the decorative end caps (O) into each of the roof bars, end pieces and side pieces (2 x D&E, 2 x F, 2 x G, 1 x H).

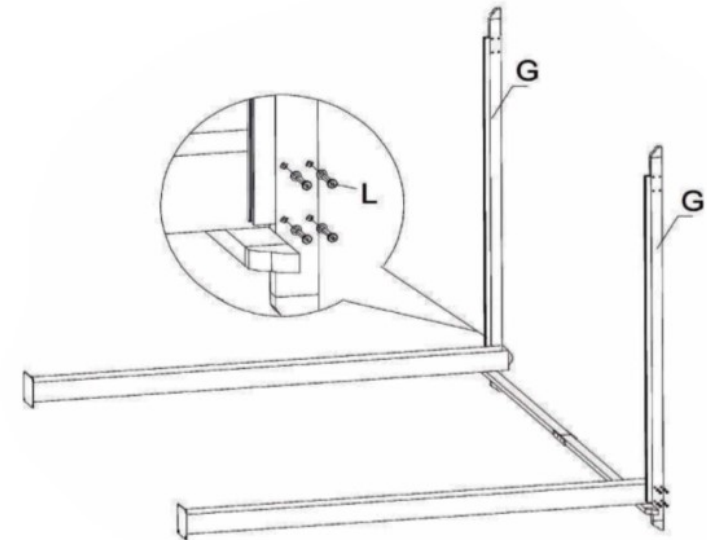


4. Build one side of the frame from two corner posts (1 x B and 1 x C) and a side piece D&E. The side piece (D&E) should be secured to the lower set of holes at the top of each post. The posts should be positioned so that the higher set of holes face outwards from the frame. Secure using the medium screws (8 x L with supplied washer).

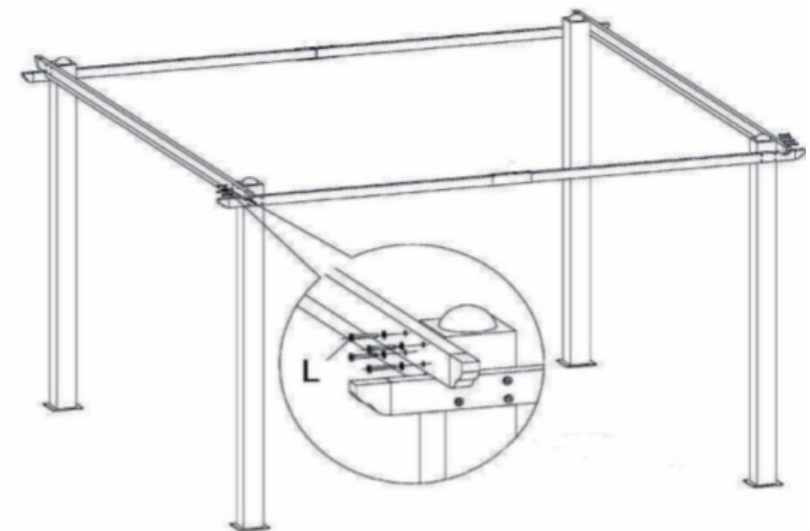


5

5. Turn the previously built side over and attach the end pieces (2 x G) to each of the corner posts. Ensure the captive canopy runners on the underside of the end pieces (G) are both positioned on the end which is to be secured to the frame. Secure the end pieces (G) using the medium screws (4 x L with supplied washer per side).

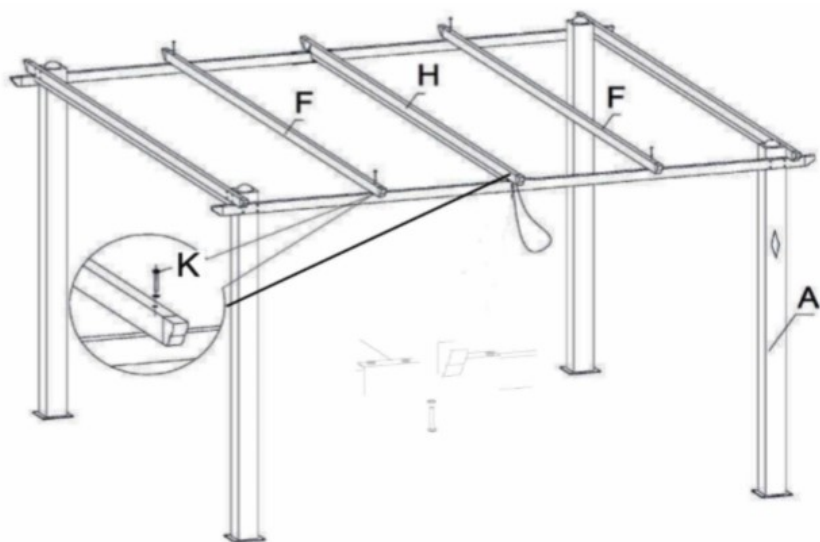


6. Attach the remaining corner posts (1 x B and 1 x A) and side piece (1 x D&E) to construct the full frame. Secure using the medium screws (16 x L with supplied washer).

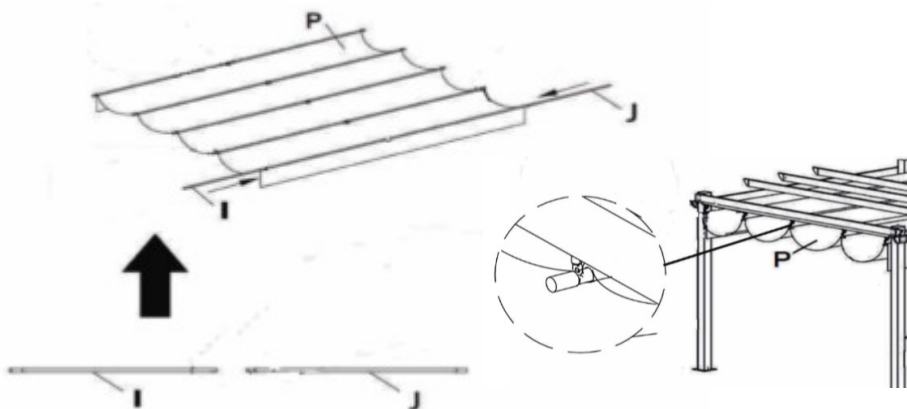


6

7. Attach the roof bars (2 x F, 1 x H) to the frame using the long screws (6 x K with supplied washer). The centre roof bar should be positioned so that the pull cord emerges on the opposite side of the frame to the captive canopy runners on the underside of the end pieces (G).

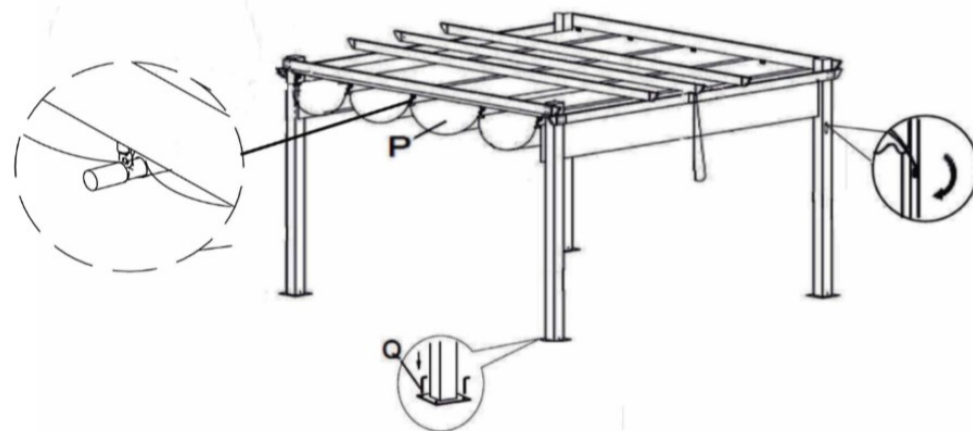


8. To attach the canopy (P) to the pergola, feed a pair of canopy poles (1 x I & 1 x J) through the canopy runners on the underside of the end pieces (G). One canopy pole should be fed through per side. Next feed the poles into the wallets sewn into the canopy (P) as show in the diagram below. Push the canopy poles together through the canopy runner on the underside of the centre roof bar (H). Repeat this step for the remaining canopy poles (4 x I & 4 x J) to hang the canopy from the frame.



7

9. Adjust the position of the corner posts as necessary to ensure that the frame of the pergola is square and that the canopy slides freely on the canopy runners. Secure the feet of each corner post to the ground using the pegs (8 x Q) provided. The canopy can be extended and retracted by gently pulling on the attached cord. When the canopy has been positioned as desired the excess cord should be wound around the cleat on the corner post (A).



### Care & Maintenance

- Periodically check that all of the screws and fixings are secure and tighten if necessary
- Sponge Clean the frame with a damp cloth and a small amount of mild detergent.
- Clean the fabric according to the care label instructions, hang and leave to dry naturally. Dirt and debris can be removed gently with a soft brush.

### Storage

This is a temporary structure and is designed to be disassembled and stored when not required to preserve the finish of the materials.

When not in use, disassemble the Pergola and store in a cool, dry place away from direct sunlight.

8

## Guarantee

Our products are guaranteed for a period of 2 years from the date of purchase. Products that develop a fault within this period are covered by our warranty and we will replace defective parts, or where not available the whole product. The warranty does not apply to any defect in the goods arising from fair wear and tear, wilful damage, accident, negligence by you or any third party, use otherwise than as recommended by us, failure to follow our instructions, any alteration or repair carried out without our approval or has been the subject of commercial use. Your statutory rights remain unaffected, in particular any rights you have under the Consumer Rights Act 2015.

If you have a problem with your product within this warranty period please contact our customer services team.

In the event of changes to the specification of a product and we are not able to replace parts, we will replace the whole product within the 2 year guarantee period

For products that fall outside of the 2 year guarantee, we will endeavor to provide spare parts to purchase for as many of the replaceable parts as possible, but cannot foresee specification changes or upgrades to products or parts outside of the initial 2 year period.

### Customer Services:

If you would like further advice or information on your product, ensure you have the SAP code ready and please get in touch with us at Alfresia on the contact options below:

**SAP Code:** JT06520206

**Phone:** 0330 002 1600 (Mon – Fri 9am to 5pm)

**Email:** [support@alfresia.co.uk](mailto:support@alfresia.co.uk)

**Address:** Alfresia, Vale Mill (Rochdale) Ltd, Robinson Street, Rochdale, OL16 1TA